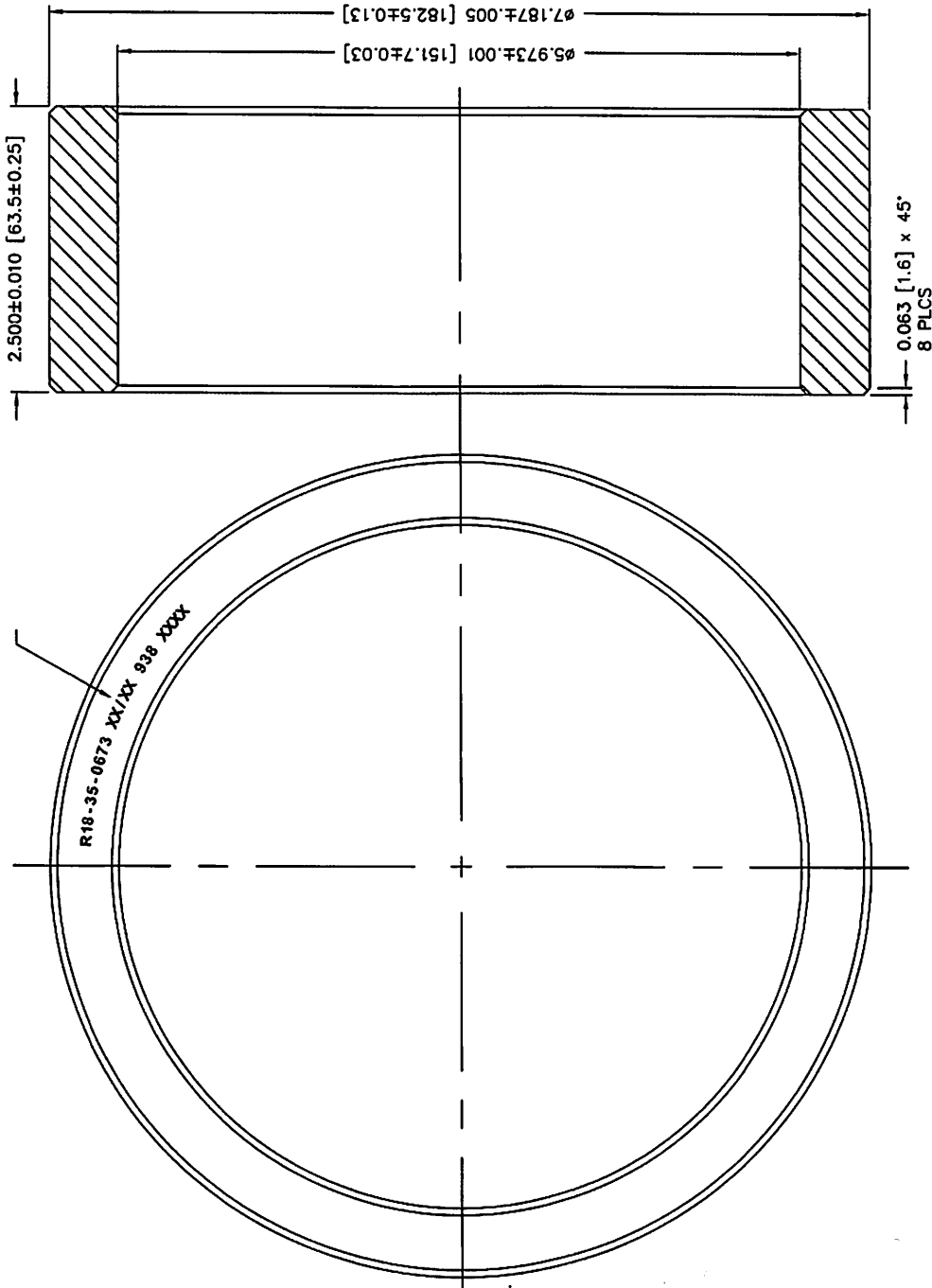




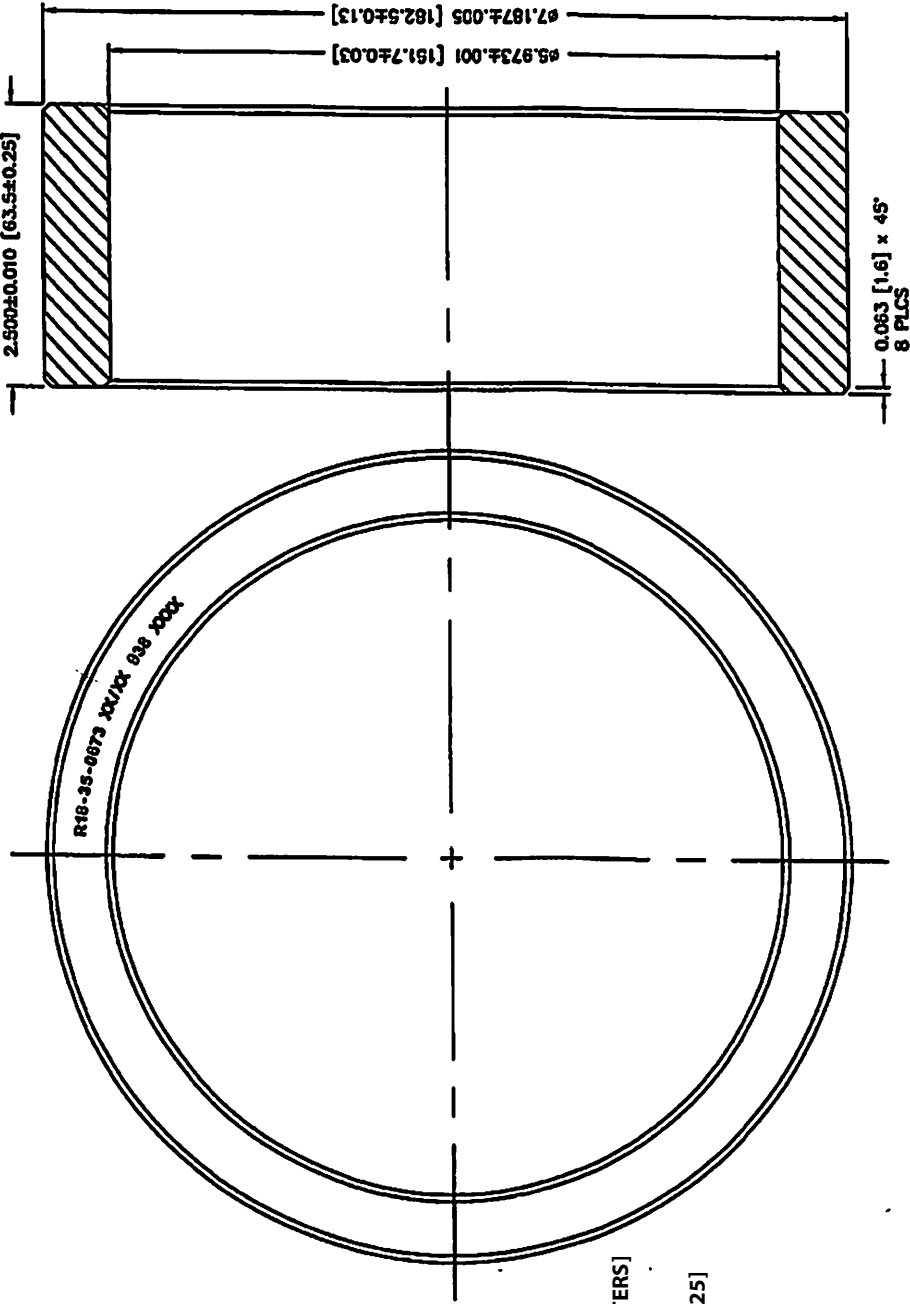
**MATERIAL: BRONZE**



- NOTES:**
1. DIMENSIONS UNITS ARE INCHES [MILLIMETERS].
  2. MATERIAL: COPPER ALLOY #938, ASTM B-66-76; UNS#C93800 BRONZE. PROVIDE ONE LEGIBLE, SIGNED AND DATED COPY, OF MATERIAL CERTIFICATION WITH EACH DELIVERY, OR PARTIAL DELIVERY, OF UP TO 25 PARTS.
  3. O.D. TO I.D. CONCENTRIC WITHIN .001 [.025]

<p>00 10L 2.001 WAS 2.000 TO 2.001          01 10L 2.001 WAS 2.000 TO 2.001          02 10L 2.001 WAS 2.000 TO 2.001          03 10L 2.001 WAS 2.000 TO 2.001          04 10L 2.001 WAS 2.000 TO 2.001          05 10L 2.001 WAS 2.000 TO 2.001          06 10L 2.001 WAS 2.000 TO 2.001          07 10L 2.001 WAS 2.000 TO 2.001          08 10L 2.001 WAS 2.000 TO 2.001          09 10L 2.001 WAS 2.000 TO 2.001          10 10L 2.001 WAS 2.000 TO 2.001          11 10L 2.001 WAS 2.000 TO 2.001          12 10L 2.001 WAS 2.000 TO 2.001          13 10L 2.001 WAS 2.000 TO 2.001          14 10L 2.001 WAS 2.000 TO 2.001          15 10L 2.001 WAS 2.000 TO 2.001          16 10L 2.001 WAS 2.000 TO 2.001          17 10L 2.001 WAS 2.000 TO 2.001          18 10L 2.001 WAS 2.000 TO 2.001          19 10L 2.001 WAS 2.000 TO 2.001          20 10L 2.001 WAS 2.000 TO 2.001          21 10L 2.001 WAS 2.000 TO 2.001          22 10L 2.001 WAS 2.000 TO 2.001          23 10L 2.001 WAS 2.000 TO 2.001          24 10L 2.001 WAS 2.000 TO 2.001          25 10L 2.001 WAS 2.000 TO 2.001          26 10L 2.001 WAS 2.000 TO 2.001          27 10L 2.001 WAS 2.000 TO 2.001          28 10L 2.001 WAS 2.000 TO 2.001          29 10L 2.001 WAS 2.000 TO 2.001          30 10L 2.001 WAS 2.000 TO 2.001          31 10L 2.001 WAS 2.000 TO 2.001          32 10L 2.001 WAS 2.000 TO 2.001          33 10L 2.001 WAS 2.000 TO 2.001          34 10L 2.001 WAS 2.000 TO 2.001          35 10L 2.001 WAS 2.000 TO 2.001          36 10L 2.001 WAS 2.000 TO 2.001          37 10L 2.001 WAS 2.000 TO 2.001          38 10L 2.001 WAS 2.000 TO 2.001          39 10L 2.001 WAS 2.000 TO 2.001          40 10L 2.001 WAS 2.000 TO 2.001          41 10L 2.001 WAS 2.000 TO 2.001          42 10L 2.001 WAS 2.000 TO 2.001          43 10L 2.001 WAS 2.000 TO 2.001          44 10L 2.001 WAS 2.000 TO 2.001          45 10L 2.001 WAS 2.000 TO 2.001          46 10L 2.001 WAS 2.000 TO 2.001          47 10L 2.001 WAS 2.000 TO 2.001          48 10L 2.001 WAS 2.000 TO 2.001          49 10L 2.001 WAS 2.000 TO 2.001          50 10L 2.001 WAS 2.000 TO 2.001          51 10L 2.001 WAS 2.000 TO 2.001          52 10L 2.001 WAS 2.000 TO 2.001          53 10L 2.001 WAS 2.000 TO 2.001          54 10L 2.001 WAS 2.000 TO 2.001          55 10L 2.001 WAS 2.000 TO 2.001          56 10L 2.001 WAS 2.000 TO 2.001          57 10L 2.001 WAS 2.000 TO 2.001          58 10L 2.001 WAS 2.000 TO 2.001          59 10L 2.001 WAS 2.000 TO 2.001          60 10L 2.001 WAS 2.000 TO 2.001          61 10L 2.001 WAS 2.000 TO 2.001          62 10L 2.001 WAS 2.000 TO 2.001          63 10L 2.001 WAS 2.000 TO 2.001          64 10L 2.001 WAS 2.000 TO 2.001          65 10L 2.001 WAS 2.000 TO 2.001          66 10L 2.001 WAS 2.000 TO 2.001          67 10L 2.001 WAS 2.000 TO 2.001          68 10L 2.001 WAS 2.000 TO 2.001          69 10L 2.001 WAS 2.000 TO 2.001          70 10L 2.001 WAS 2.000 TO 2.001          71 10L 2.001 WAS 2.000 TO 2.001          72 10L 2.001 WAS 2.000 TO 2.001          73 10L 2.001 WAS 2.000 TO 2.001          74 10L 2.001 WAS 2.000 TO 2.001          75 10L 2.001 WAS 2.000 TO 2.001          76 10L 2.001 WAS 2.000 TO 2.001          77 10L 2.001 WAS 2.000 TO 2.001          78 10L 2.001 WAS 2.000 TO 2.001          79 10L 2.001 WAS 2.000 TO 2.001          80 10L 2.001 WAS 2.000 TO 2.001          81 10L 2.001 WAS 2.000 TO 2.001          82 10L 2.001 WAS 2.000 TO 2.001          83 10L 2.001 WAS 2.000 TO 2.001          84 10L 2.001 WAS 2.000 TO 2.001          85 10L 2.001 WAS 2.000 TO 2.001          86 10L 2.001 WAS 2.000 TO 2.001          87 10L 2.001 WAS 2.000 TO 2.001          88 10L 2.001 WAS 2.000 TO 2.001          89 10L 2.001 WAS 2.000 TO 2.001          90 10L 2.001 WAS 2.000 TO 2.001          91 10L 2.001 WAS 2.000 TO 2.001          92 10L 2.001 WAS 2.000 TO 2.001          93 10L 2.001 WAS 2.000 TO 2.001          94 10L 2.001 WAS 2.000 TO 2.001          95 10L 2.001 WAS 2.000 TO 2.001          96 10L 2.001 WAS 2.000 TO 2.001          97 10L 2.001 WAS 2.000 TO 2.001          98 10L 2.001 WAS 2.000 TO 2.001          99 10L 2.001 WAS 2.000 TO 2.001          100 10L 2.001 WAS 2.000 TO 2.001</p>		<p>General Tolerances (IN [MM])          FRACTIONS ±1/64          DECIMALS .XX±.01 [.25]          ANGLES .5°</p>		<p>Drawn by: A.CREECH          Engr. Approval: B.MCGUIRE          Approved by: [Signature]</p>		<p>Date: 21APR10          Date: 14SEP10</p>		<p>IF THIS DOCUMENT IS NOT MARKED "CONTROLLED" IN RED, THEN IT SHOULD BE USED AS REFERENCE ONLY.          THIS DOCUMENT IS NOT TO BE USED FOR CONSTRUCTION OF ANY STRUCTURE OR EQUIPMENT WITHOUT THE EXPRESS WRITTEN PERMISSION OF THE CONTRACTOR.</p>		<p>WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY          2000 THRU 6000 SERIES          GROUND BUSHING RING</p>	
<p>Scale: 1:1</p>		<p>Sheet Size: Next Assembly</p>		<p>Part No.: R18-31-0673</p>		<p>Drawg. No.: WDB18310673-B</p>		<p>Sheet: 1 of 1</p>			

MATERIAL: STAINLESS STEEL



- NOTES:
1. DIMENSIONS UNITS ARE INCHES [MILLIMETERS]
  2. MATERIAL: STAINLESS STEEL
  3. O.D. TO I.D. CONCENTRIC WITH IN .001 [.025]

General Tolerances (in [mm]) FRACTIONS ±1/64 DECIMALS .0005 ANGLES .5°		Drawn by A. GREENE		Date 21 APR 10		If THIS COMPANY IS NOT SHOWN "CONTROLLED" IN RED, THIS IS STAMPED BY OUR ASSEMBLY ONLY		WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY	
Approved by B. L. GARDNER		Date 15 SEPT 10		Title 7000 SERIES GROUND BUSHING RING		Part No. R18-31-0673		Drawn by B. L. GARDNER	
Under. Edge R.008 [0.2]		Under. Hole 1:1		Sheet Size B		Dep. No. WDB1810673-B		Date 04/21/10	
Description & Date									

**GROUND BUSHING RING**

**AXLE**

